



FINISHED PRODUCT SPECIFICATION

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| Product Name : PARACETAMOL CP | Code : FP13 |
| Department : Quality Control | Document No. : SPC/FP13/04 |
| Supersedes : 03 | Page : 1 of 2 |
| Effective Date : | Next Review Month : |

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|-----------------------------------|---|--|
| Reference | : Chinese Pharmacopoeia -2015 | |
| Molecular weight | : 151.16 | |
| Molecular formula | : C ₈ H ₉ NO ₂ | |
| Ref. Finished Product Test method | : TM/FP13/04 | |

| Test No. | Name of Test | Acceptance Criteria | Test Method No. |
|----------|---------------------------------------|---|-----------------|
| 1. | Description | White Crystals or a Crystalline Powder, Odourless. | TM/FP13/A |
| 2. | Solubility | Very soluble in Hot Water | TM/FP13/B |
| | | Very soluble in Ethanol | |
| | | Soluble in Acetone | |
| | | Sparingly soluble in Water | |
| 3. | Melting point | 168° C-172°C | TM/FP13/C |
| 4. | Identification Test | (I) To the aqueous solution add ferric chloride TS; a bluish- violet color is produced. | TM/FP13/D |
| | | (II) To about 0.1 g add 5 ml of dilute hydrochloric acid, heat in a water bath for 40 minutes and cool. To 0.5 ml of the solution add 5 drops of sodium nitrite TS, mix well; dilute with 3 ml of water, add 2 ml of alkaline β-naphthol TS and shake: a red color is produced. | |
| | | (III) The Infrared absorption spectrum is concordant with the reference spectrum. | |
| 5. | Acidity | pH 5.5 – 6.5 | TM/FP13/E |
| 6. | Clarity and color of ethanol solution | 10% solution in ethanol should be clear and colorless. Any opalescence produced is not more pronounced than that of reference suspension 1. Any color produced is not more intense than of the reference solution BR ₂ or OR ₂ . | TM/FP13/F |



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| 7. | Chlorides | Any opalescence produced is not more intense than that of reference solution prepared by using 5 ml of sodium chloride standard solution (0.01%). | TM/FP13/G |
| 8. | Sulfates | Any opalescence produced is not more intense than that of a reference solution prepared by using 1.0 ml of potassium sulfate standard solution (0.02%). | TM/FP13/H |
| 9. | Related Substances (by Liquid Chromatography) Impurity J Impurity K Un-specified Impurity (For Each Impurity) Total Impurities | Maximum 10 ppm Maximum 50 ppm Maximum 0.05 % Maximum 0.2 % | TM/FP13/I |
| 10. | Loss on Drying (at 105°C) | Not more than 0.5 % w/w | TM/FP13/J |
| 11. | Residue on Ignition | Not more than 0.1% | TM/FP13/K |
| 12. | Heavy Metals | Not more than 0.001%. | TM/FP13/L |
| 13. | Assay By UV (On dried basis) | 98.0% – 102.0% | TM/FP13/M |